

SAFETY

- Please read these installation instructions carefully before proceeding.
- Keep guide for future reference.
- If you are unsure about any part of the installation, please contact our technical department on 01460 258 682
- Incorrect installation will invalidate the guarantee.
- Make sure there are no hidden pipes or cables in the floor or walls where you intend to drill.
- Wear safety goggles, shoes and appropriate clothing.

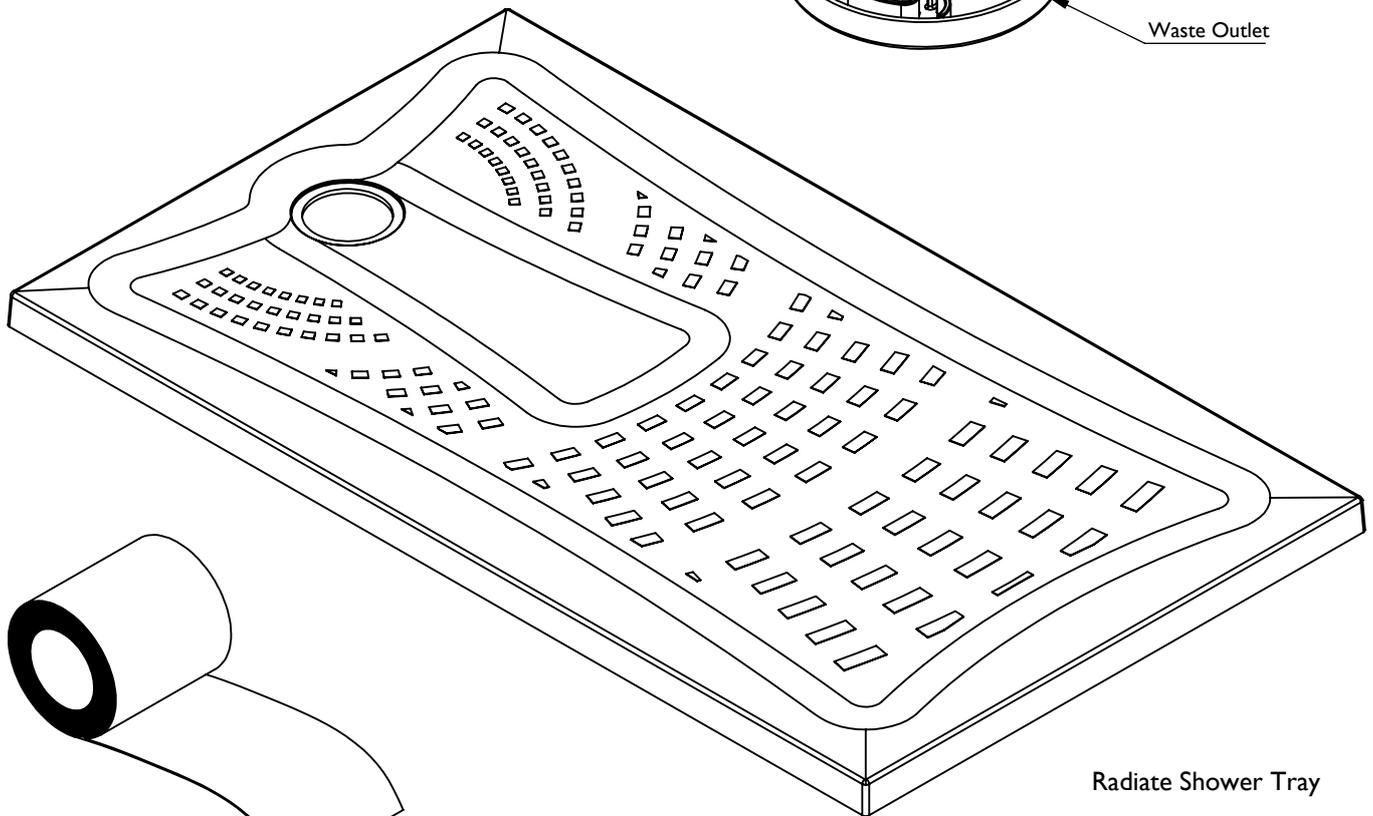
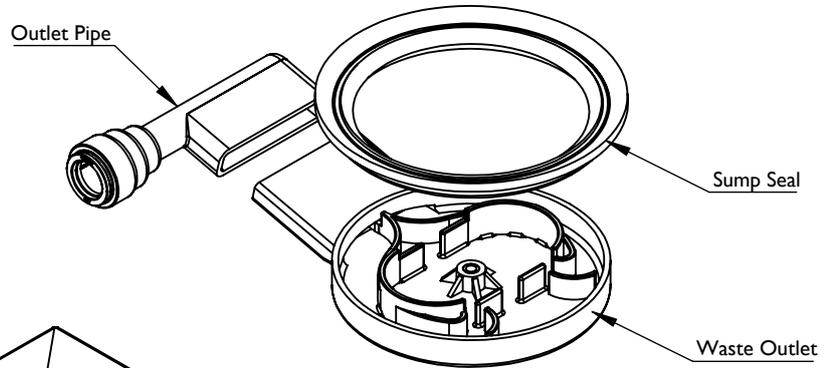
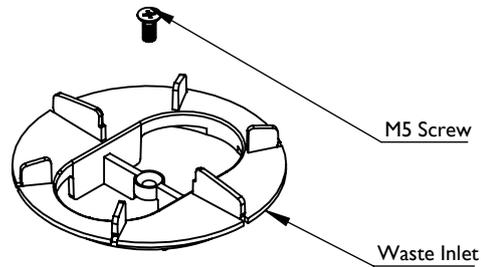
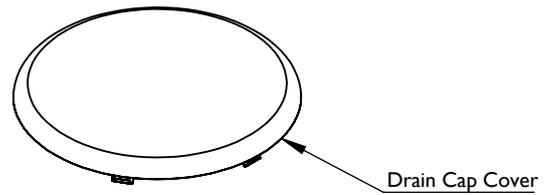
CARE

- Please protect during the shower tray installation.
- Please do not walk on the tray with shoes on.
- Only use mild household detergents to clean the product.
- Do not use polish or abrasive cleaners on the surface of the tray.
- Ensure the shower tray is thoroughly cleaned after installation and before first use.

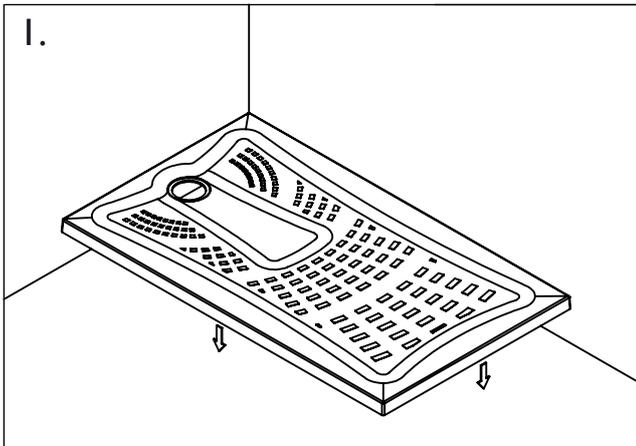
Component Content List

Suggested Equipment needed:

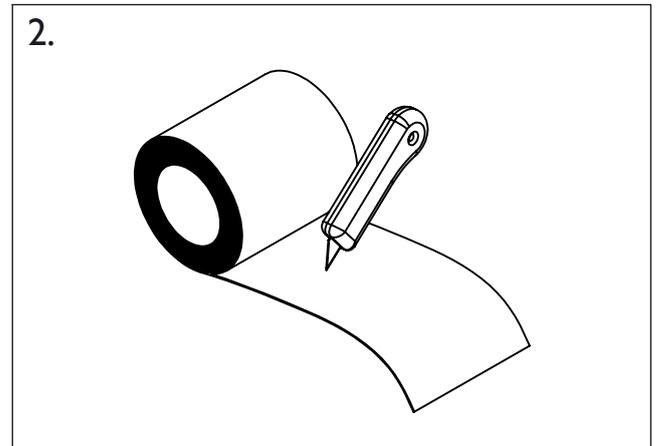
Spirit level, pencil, silicone sealant, tape measure, knife, 15mm copper tube, pipe bender, ABS solvent cement trowel, power drill, selection of drill bits.



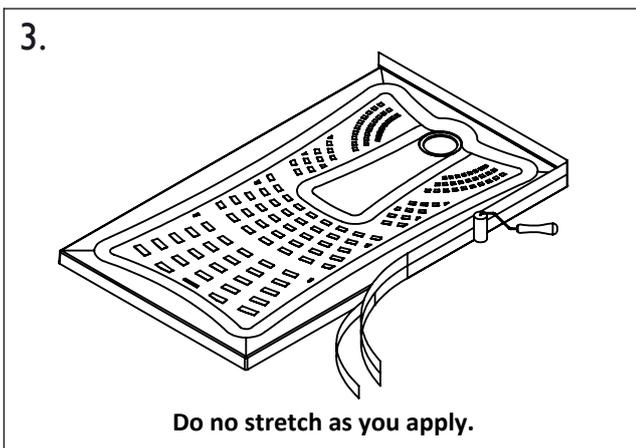
US 12350
waterproof
self adhesive
tiling up-stand
(3.5m roll - 120mm)



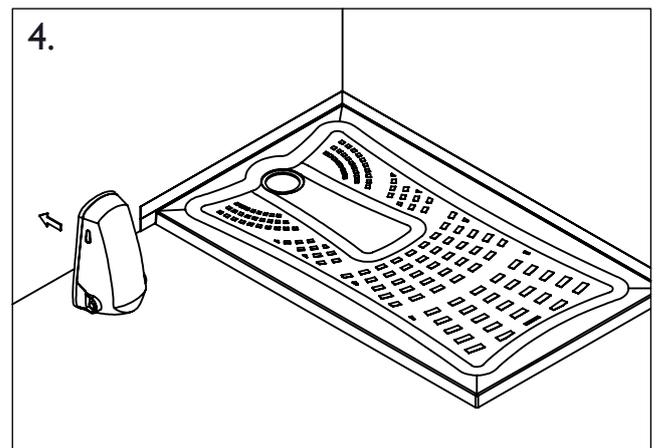
Determine which corner the tray is to be fitted into. This will establish which edges the fabric up stand will be attached to.



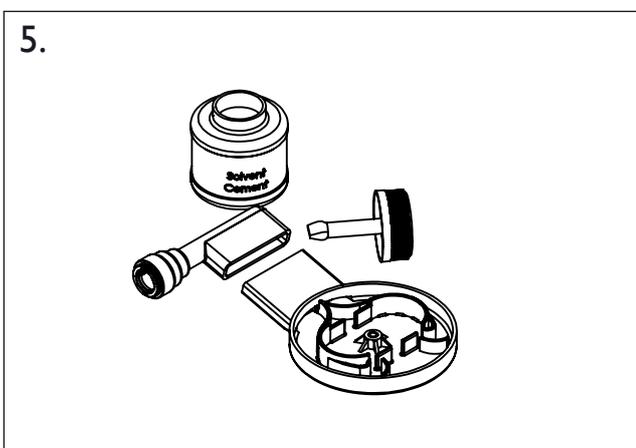
Measure and cut the required length of fabric tile up-stand.



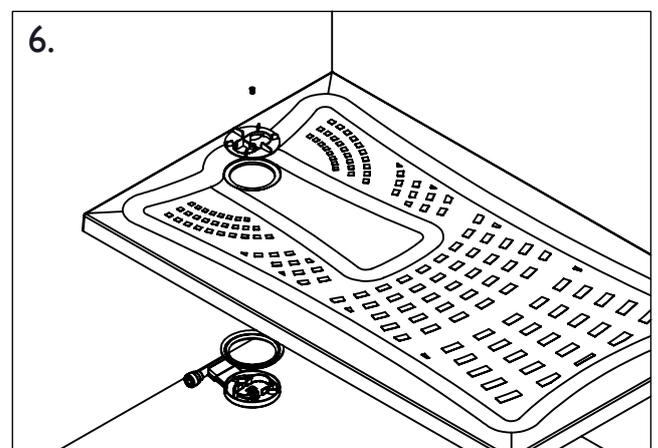
First remove of release paper. Carefully position against the tray and press firmly into place ensuring there are no bubbles or creases. We recommend using a roller to do this.



Decide where the pump will be installed. This will determine the waste outlet orientation in the next stage.

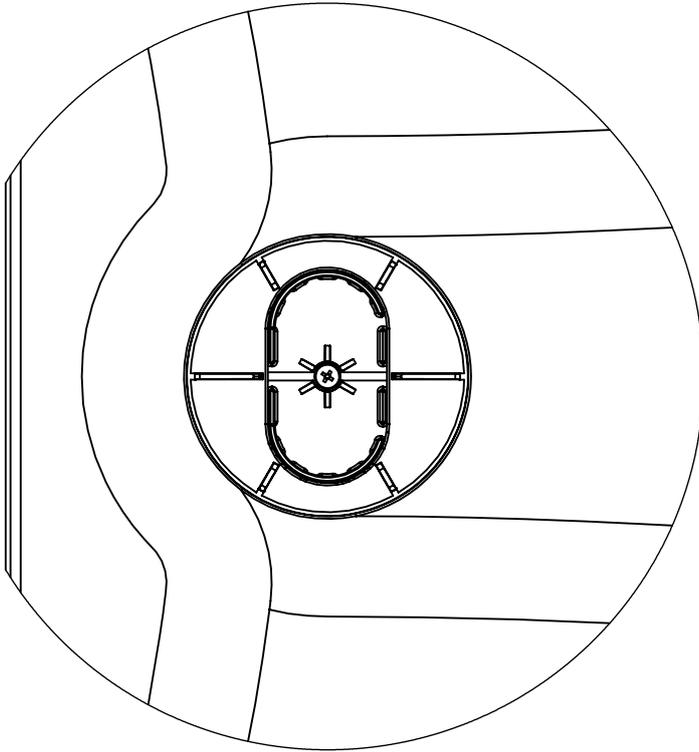


The outlet pipe needs to be bonded to the waste using solvent cement to ensure a watertight seal. Both components will need to have solvent weld applied to them.



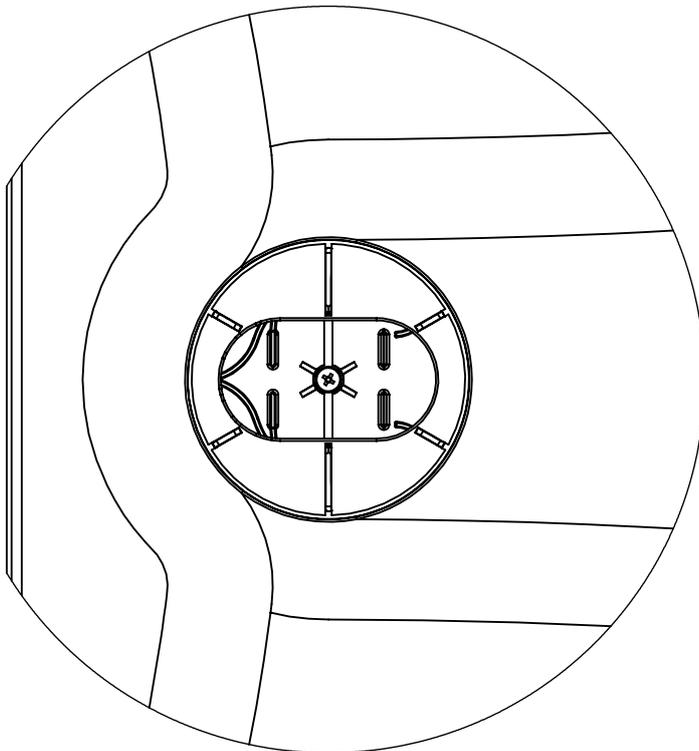
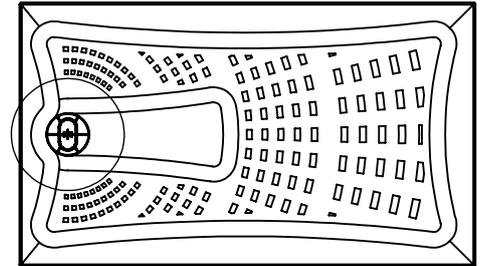
Assemble the shallow waste to the tray using the screw provided. Ensure the seal is positioned correctly and do not over tighten the screw. Ensure the waste is assembled correctly, incorrect alignment or assembly may result in a leak.

Correct Waste Assembly



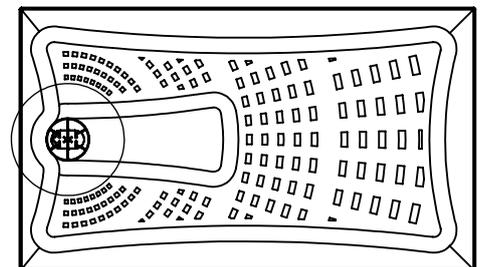
Correct

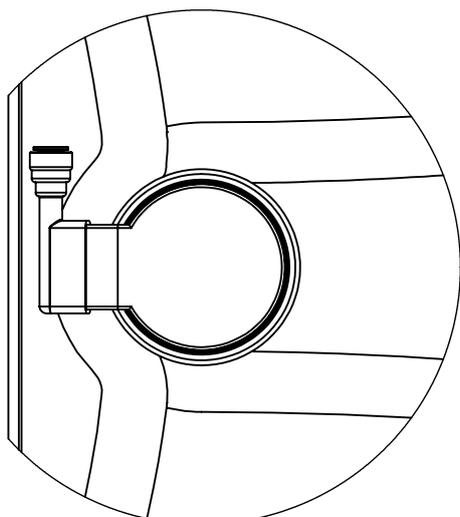
The waste outlet must be aligned as shown in this illustration.



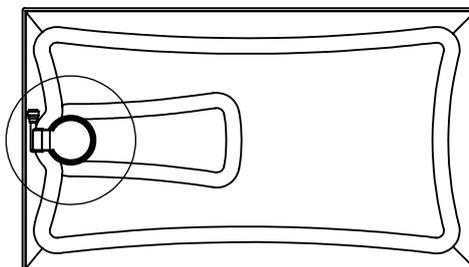
Incorrect

If the waste is assembled as shown here it will not tighten correctly and result in a leak. Under normal circumstances it should not be possible to assemble in this manner.





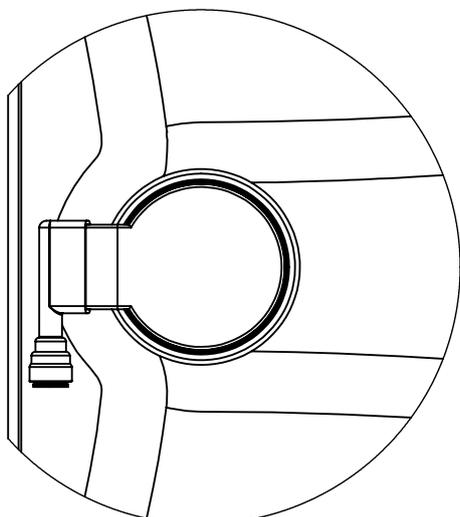
Correct



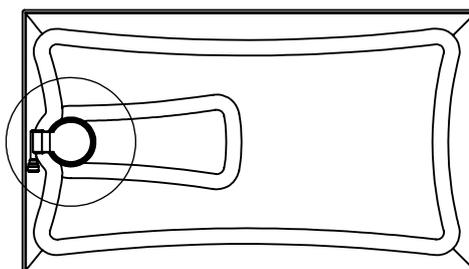
✓
Correct

The waste outlet must be aligned as shown in these 2 illustrations.

Any direction other than shown here is incorrect and may result in a leak.

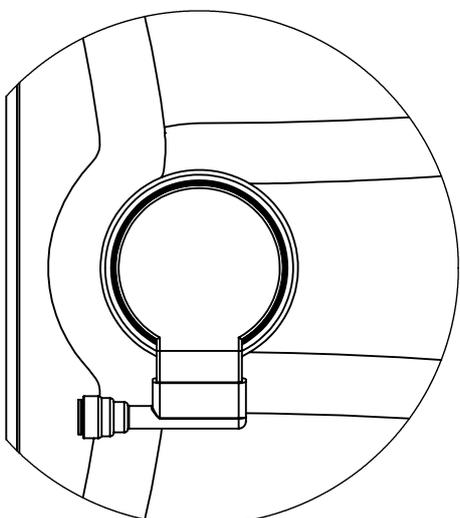


Correct

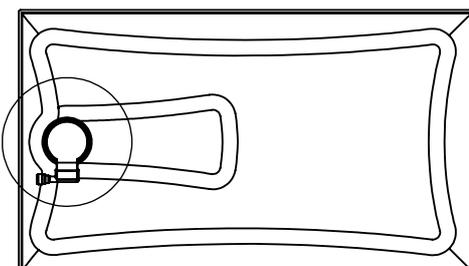


✓
Correct

This illustration shows an example of incorrect alignment.

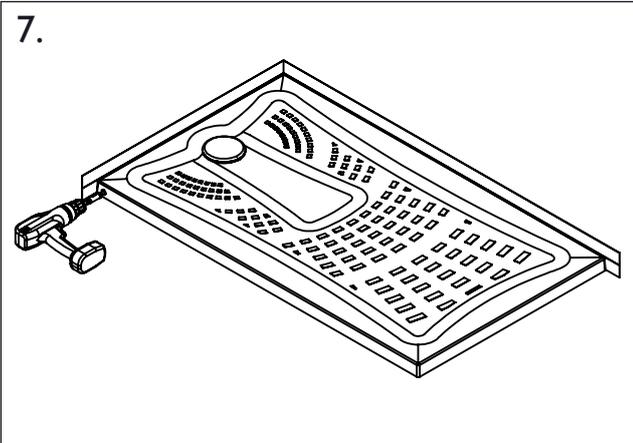


Incorrect



✗
Incorrect

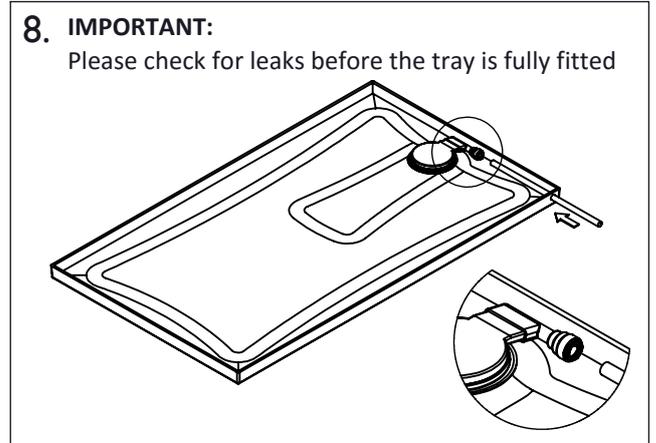
7.



With reference to page 5 (Fig1) determine the pipe exit point and drill a hole in the side of the tray. This should be a minimum 16mm diameter to allow the 15mm waste pipe to pass through the side wall of the shower tray.

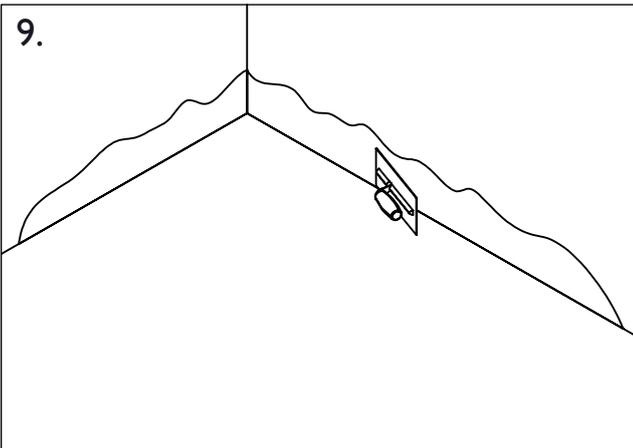
8. **IMPORTANT:**

Please check for leaks before the tray is fully fitted



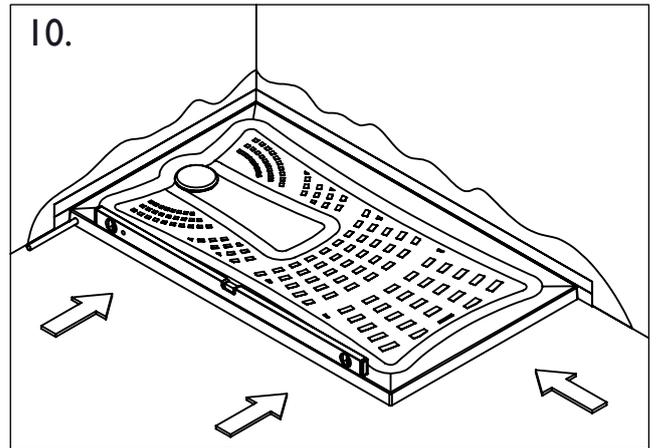
Feed the pipe through the drilled hole and connect to the waste pipe outlet, the other end will connect to the pump once the tray installation is complete. We recommend using copper tube.

9.



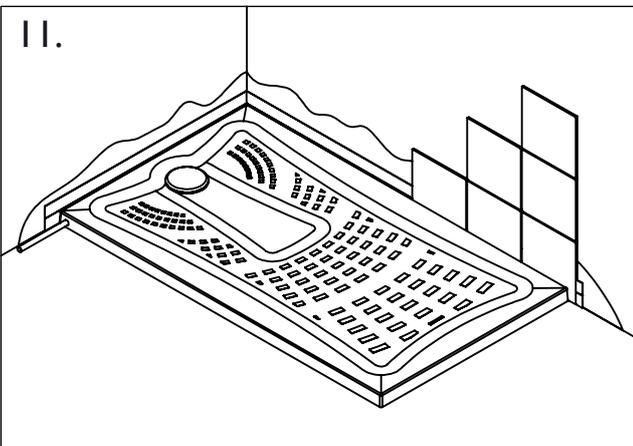
Apply tile adhesive to the wall ready for the tile up-stand. If the floor is not level this may be corrected by bedding down on sand and cement or tile adhesive.

10.



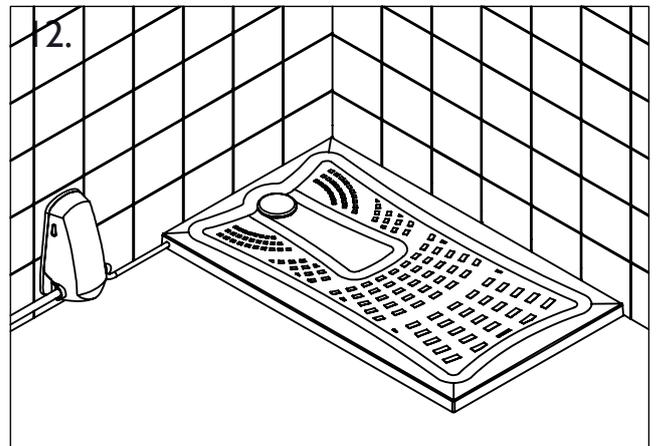
Put the tray into position and press the up-stand into the tile adhesive ensuring there are no air gaps. Check the tray is level on all four sides.
Allow 24 hours before exposing to water.

11.

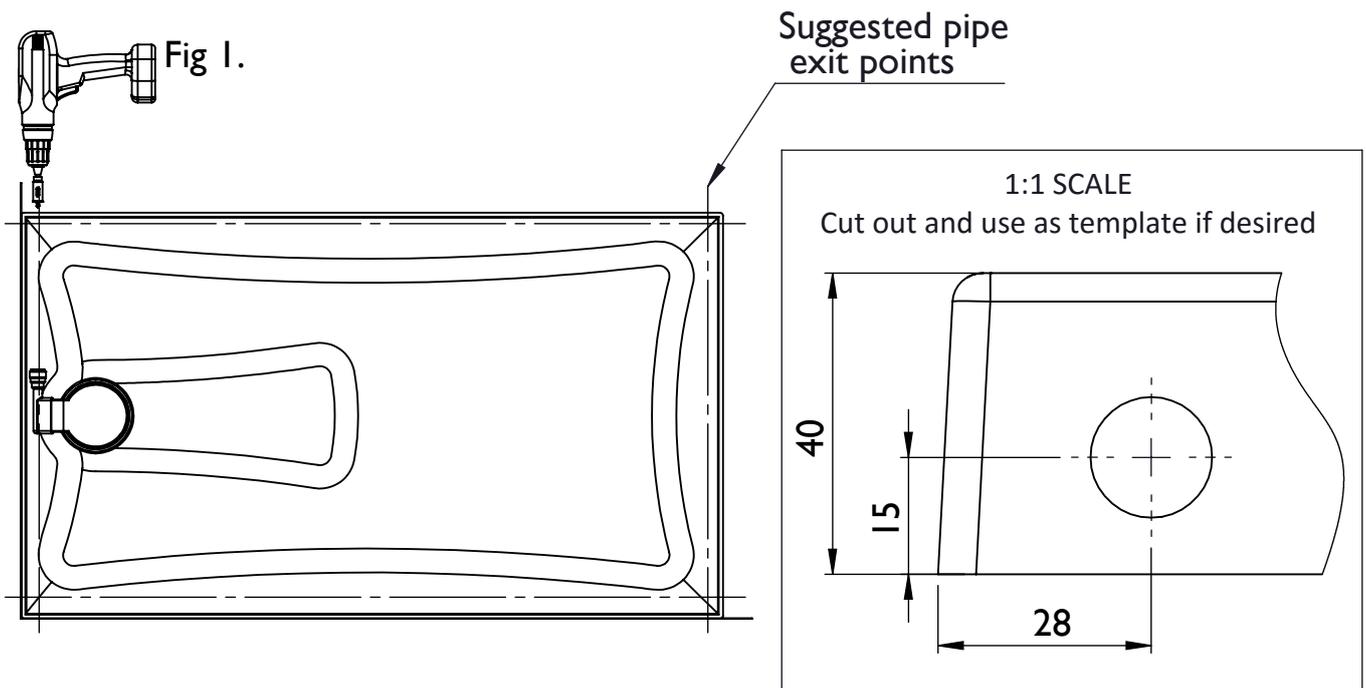


The tiling can now be completed.

12.

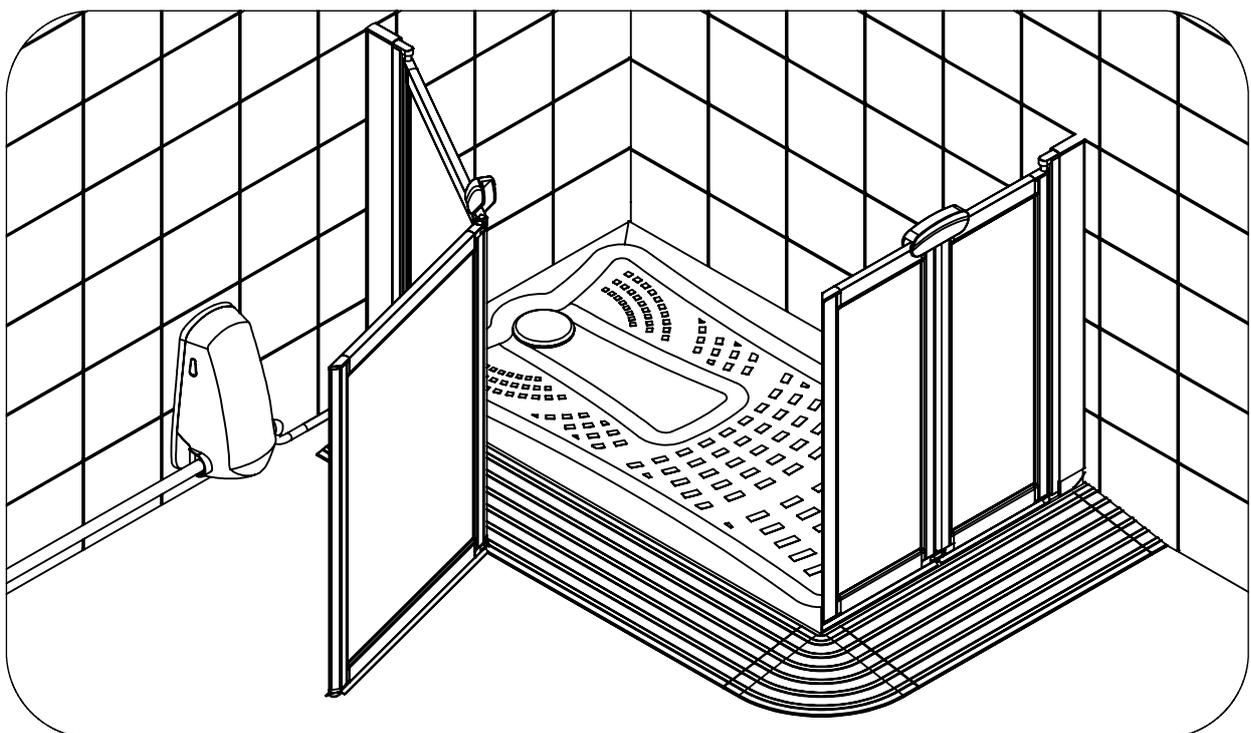


Fit the pump and connect up to the tray pipe-work. Ensure that the pipe-work is not under strain when connected.



The tray design allows for 15mm pipe-work to be concealed around the underside perimeter of the tray. See suggested pipe-work routes and exit points. When the desired exit point has been established the side of the shower tray will need to be carefully drilled with a 16mm hole saw or similar.

Due to limited clearance space under the shower tray push-fit fittings must not be used.
Do not use elbow fittings, pipe-work should be bent using a pipe bender to reduce the risk of blockages.



We recommend installing with Impey half-height shower doors and ramp kit for easy access.

If you require any further information about
this product please contact our technical
department on: 01460 258 682

Impey Showers
Conquest Business Park
Ilton
Somerset
TA19 9EA

TEL: 01460 256090
FAX: 01460 259800

info@impeyshowers.com
www.impeyshowers.com

impey